



Toughness Verification Test

This is to state that the product indicated was tested according to the procedures shown. Mechanical properties and chemical analysis of the weld deposit were as shown.

Outershield OS71ELITE

336A

Diameter (in.): 0.045	Current Type & Polarity: DC+	Volts: 22	Shielding Gas: 100% CO2
Code: 07A11BC	PHT (°F): 70	WFS (ipm): 175	Flow Rate (cfh): 50
Position: 1G	INT (°F): 200	Amps: 125	
Thickness (in.): 0.75		Avg HI (kJ/in): 23.6	
		ESO (in): 0.75	

This product satisfies the requirements of FEMA 353, Appendix D after exposure for 4 weeks at 80°F, 80%RH.

Charpy V-notch Test Results

Temp. (°F)	Energy (ft-lbf)
0	29
	27
	27
70	130
	130
	126

Tensile Test Results

Aging	UTS (ksi)	YP (ksi)	YS (ksi)	EL (%)
YES 48HRS @ 220F	85.3	85.3	79.1	24

Chemical Test Results

C	S	Mn	Si	P	Al	Ni
0.039	0.005	1.22	0.40	0.012	0.01	0.03

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This information is provided solely for the purpose of confirming product conformance with applicable standards. The serviceability of a product or structure utilizing this type of information is and must be the sole responsibility of the builder/user. Many variables beyond the control of The Lincoln Electric Company affect the results obtained in applying this type of information. These variables include, but are not limited to, welding procedure, shielding gas, plate chemistry and temperature, weldment design, fabrication methods and service requirements.