



Hot Work in Confined Spaces

NATURE OF THE HAZARD

Many different places require welding, cutting, and other hot work. Some of these places lack room and become “confined spaces.” Confined spaces have the following characteristics:

- Limited space, entry, or exit.
- Poor ventilation – lack of safe breathing air and possible buildup of hazardous gases, fumes, and particles.

EXAMPLES OF CONFINED SPACES

Small rooms	Process vessels
Pits	Tunnels
Vats	Furnaces
Storage tanks	Pipelines
Sewers	Silos
Degreasers	Boilers
Reactor vessels	Utility vaults
Compartments of ships	Ventilation ducts
Unventilated room areas	Conveyers

REASONS FOR DEATHS AND SERIOUS INJURIES FROM HOT WORK IN CONFINED SPACES

- Fire
- Electric shock
- Exposure to hazardous air contaminants
- Explosion
- Asphyxiation

ACTIONS REQUIRED BEFORE APPROVING HOT WORK IN A CONFINED SPACE

- Determine if special training or a permit is required to enter the space.
- Open all covers and secure them from closing.
- Test atmosphere for:
 - (1) suitable oxygen content
 - (2) combustibles or reactives
 - (3) toxics

Note: The testing requires special equipment and training.

- Isolate lines by capping or double blocking and bleeding. Keep vents open and valves leak-free.
- Lock out/tagout all systems not required during hot work.
- Provide means for readily turning off power, gas, and other supplies from outside the confined space.
- Protect or remove any hazardous materials or materials which may become hazardous when exposed to hot work.

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REQUIRED ACTIONS DURING HOT WORK IN A CONFINED SPACE

- Continuously ventilate and monitor air to ensure fumes and gases do not exceed safe exposure limits.
- 29 CFR 1910.252(c) and 1926.353(c) require the use of local exhaust ventilation or supplied air respiratory protection when hot work is performed in a confined space where there is a potential for exposure to fluorine compounds (fluxes and rod coatings), zinc, lead, cadmium, or mercury. When beryllium is present, use both local exhaust and a supplied-air respirator.
- 29 CFR 1926.353(c) requires the use of local exhaust ventilation or supplied air respiratory protection when hot work is performed in a confined space where there is a potential for exposure to chromium or when Gas Metal Arc Welding is performed on stainless steel.
- Use NIOSH/MSHA (National Institute for Occupational Safety and Health/Mine Safety and Health Administration) approved breathing device when required by code.
- Keep unnecessary persons and equipment out of, and away from, the confined space.
- Do not allow equipment to block exit or rescue efforts.
- Place as much equipment as possible outside the confined space.
- Do not enter a confined space unless a watchperson, properly equipped and trained for rescue, is outside. Maintain continuous communications with the worker inside.

- When possible, provide means for readily turning off power, gases, and fuel from inside the confined space, even if outside turn-off means are provided.

INFORMATION SOURCES

American National Standards Institute (ANSI). *Safety in Welding, Cutting, and Allied Processes* (ANSI Z49.1), published by the American Welding Society, 550 NW LeJeune Road, Miami, FL 33126; telephone 800-443-9353; web site: www.aws.org.

Occupational Safety and Health Administration (OSHA). *Code of Federal Regulations*, Title 29 Labor, Parts 1910 and 1926, available from the U.S. Government Printing Office, 732 North Capitol Street NW, Washington, DC 20401; telephone: 800-321-6742; web site: www.osha.gov.

Mine Safety and Health Administration (MSHA). *Code of Federal Regulations* Title 30 Mineral Resources, Parts 1 to 199, available from the U.S. Government Printing Office, 732 North Capitol Street NW, Washington, DC 20401; telephone: 202-693-9400; web site: www.msha.gov.

American National Standards Institute (ANSI). *Safety Requirements for Confined Spaces* (ANSI Z117.1), available from ANSI, 25 West 43rd Street, New York, NY 10036; telephone: 212-642-4900; web site: www.ansi.org.

National Institute for Occupational Safety and Health (NIOSH) Respirator Rule. *Code of Federal Regulations*, Title 42 Public Health, Part 84, available from the U.S. Government Printing Office, 732 North Capitol Street NW, Washington, DC 20401; telephone: 800-356-4674; web site: www.cdc.gov/niosh.

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