

Heavy Duty, Compact,
Expandable

Flextec® 350X

4-Pack Rack

Buy a 4-Pack and Expand to an 8-Pack Anytime!

Competitive Advantages

- Bolt two 4-pack racks together to form an 8-pack that can be moved or lifted together as a unit.
- Uses commonly available low cost fuses to reduce ongoing operations costs
- Forklift slots on ALL Sides of the rack and lifting eyes allow for convenient relocation
- Optional Heavy Duty Casters stand up to rough use
- Heavy square tubing used throughout construction, even for roof supports, to resist bending and twisting during lifts.
- Heavy duty rack base supports product and resists abuse
- Welder Mounting Plate makes mounting or removing each welder a quick and easy process
- Electrical enclosure box has high degree of environmental protection. NEMA type 4.12 and IP66
- Junction Box Door is designed to open DOWN, leaving a convenient place to set tools while setting up the rack.
- Neat Input Cable Routing keeps all rack cabling inside the rack to avoid pinching or cutting during operation
- Rack design easily accommodates strain relief on the welding cables
- Meets National Electrical Code (NEC) when properly installed.
- Power all welders with one primary power drop
- Purchase a complete system with factory-installed welders pre-wired to the main power distribution panel.

Why Use Racks?

- Greater Job Site Safety
- Fewer High Voltage Cables
- Faster Set Up Time
- More Protection for Equipment



4-PACK RACK SPECIFICATIONS

Product Number	Description	Rack Input Power ⁽¹⁾	Rated Output (Current/Voltage/ Duty Cycle ⁽²⁾)	Rack Input Current @ Rated Output	Output Range	Dimensions H X W x D n. (mm)	Net Weight lbs (kg)
K3402-1	Flextec 350X Construction 4-Pack Rack (Short - machines included)	380-575 3/50/60	350A/34V/60% 300A/32V/100%	74/68/68/ (4-Pack) 125/113/113 (8-Pack)	5-425A Max OCV 80V DC	59.72 x 375 x 32.88 (1516 x 952 x 835)	620 (281)
K3403-1	Flextec 350X Standard 4-Pack Rack (Short - machines included)						
K3400-1	Empty 4-Pack Rack	—	—	—	—	—	310 (141)
K3410-1	Flextec 350X 4-Pack to 8-Pack Rack Conversion Kit	—	—	—	—	—	—
K4424-1	Flextec 350X Locking Foot Kit (included with loaded racks. Required for empty racks.)	—	—	—	—	—	—
K2665-1	Caster Kit	—	—	—	—	—	—

(1) Fused for 380/460/575/3/50/60 VAC operation.

(2) Based on a 10 minute period. Output is for each individual machine.



Order K3410-1 4-Pack to 8-Pack Conversion Kit. Distribution panels can be paralleled to maintain a single incoming primary power cable.



Order K2665-1 Caster Kit

CUSTOMER ASSISTANCE POLICY

The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

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