





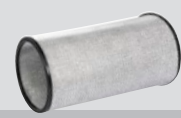
GENUINE FILTER REPLACEMENT




STEP 1 Select your machine





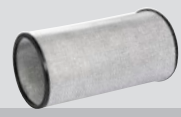
STEP 2 Identify the filter indicator location and the filter status





STEP 3 Select the appropriate Genuine Filter Replacement

 <p>MINIFLEX® Portable Welding Fume Extractor K3972-3 K2497-18</p>	Top Control Panel	Carbon Filter [optional] [KP2389-1]	LongLife-H Filter [KP2390-1]	Pre-Filter [KP2390-3]	HEPA Filter [KP2390-4]	Filter One-Pak® [KP2390-5]
	Indicator blinks					

 <p>MOBIFLEX® 200-M Welding Fume Extraction K1653-4 K1653-5 K2497-12</p>	Front Control Panel	Cellulose Filter [KP1673-1]	Cellulose/Polyester High Efficiency Filter [KP1673-3]	Carbon Filter [optional] [KP1852-1]	Pre-Filter /Spark Arrestor [KP1673-5]
	Gauge is red while unit is in operation				

 <p>MOBIFLEX® 400-MS Welding Fume Extraction K1741-1 K1741-2 K2497-4</p>	Front Control Panel	Cellulose Filter [KP1673-2]	Cellulose/Polyester High Efficiency Filter [KP1673-4]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

 <p>STATIFLEX® 200-M Weld Fume Extraction Base Unit K1654-4 K1654-5 K1654-6</p>	Front Control Panel	Cellulose Filter [KP1673-1]	Cellulose/Polyester High Efficiency Filter [KP1673-3]	Carbon Filter [optional] [KP1852-1]	Pre-Filter /Spark Arrestor [KP1673-5]
	Gauge is red while unit is in operation				

 <p>STATIFLEX® 400-MS Weld Fume Extraction Base Unit K1742-1 K1742-2</p>	Front Control Panel	Cellulose Filter [KP1673-2]	Cellulose/Polyester High Efficiency Filter [KP1673-4]	Pre-Filter /Spark Arrestor [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

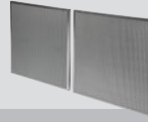
Order replacement filters at weldfumefilters.com



**DOWNFLEX®
100-NF**
Weld Fume
Downdraft Table
K2751-1

Suction performance
is lower than normal

Pre-Filter (optional)
[KP2752-12]

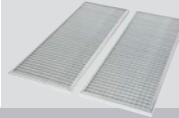


**DOWNFLEX®
200-M**
Weld Fume
Downdraft Table
K2751-2

Differential pressure
exceeds 1700 Pa

Gauge points to red

Pre-Filter
[KP4052-1]



Pre-Filter
[KP2752-12]



LongLife Filter -
Set of 2
[KP2752-13]



HEPA Filter
(optional)
[KP2752-14]

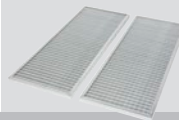


**DOWNFLEX®
400-MS/A**
Weld Fume
Downdraft Table
K2751-3

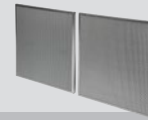
Unable to obtain
pressure below 1500
Pa after 5 cleaning
attempts

Gauge points to red
and alarm buzzer
sounds

Pre-Filter
[KP4052-1]



Pre-Filter
[KP2752-12]



LongLife Filter -
Set of 2
[KP2752-13]



HEPA Filter
(optional)
[KP2752-14]



**CIRCULATOR®
OR STATIFLEX®
6000-MS**
Central System

Unable to obtain a
pressure below 8 in
WG or 1600 Pa after
several cleaning
attempts

Indicator blinks and
alarm buzzer sounds

Standard Filter
Cartidge - Set of 2
[KP3367-1]



High Efficiency (MERV 16) Filter -
Set of 2
[KP3368-1]

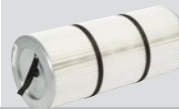


**STATIFLEX®
FILTER BANK**
Central System

Unable to obtain
a pressure below
1600 Pa after several
cleaning attempts

Indicator light on
cleaning control box

MERV 11 Filter
[KP3370-1]



MERV 16 Filter
[KP3369-1]



Order replacement filters at weldfumefilters.com

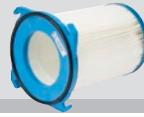


**X-TRACTOR®
1GC**
Portable Welding Fume
Extractor Unit
K652-1
K652-2

Replace after several
cleaning cycles
(cleaning device is
manually operated)

Suction performance
is lower than normal

Filter Cartridge
(KP2069-1)

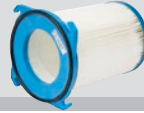


**X-TRACTOR®
3A**
Weld Fume Extractor
K3965-1
K3965-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter Cartridge
(KP2069-1)



**X-TRACTOR®
5A**
Weld Fume Extractor
K3966-1
K3966-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter Cartridge
(KP2061-1)



**X-TRACTOR®
8A**
Weld Fume Extractor
K3967-1
K3967-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter Cartridge
(KP3984-1)



Order replacement filters at weldfumefilters.com

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

CUSTOMER ASSISTANCE POLICY

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