


GENUINE FILTER REPLACEMENT



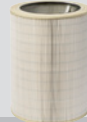

STEP 1 Select your machine






STEP 2 Identify the filter indicator location and the filter status



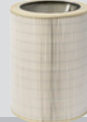

STEP 3 Select the appropriate Genuine Filter Replacement

 <p>MINIFLEX® Portable Welding Fume Extractor K3972-3 K2497-18</p>	Top Control Panel	Activated Carbon Filter (optional) [KP2389-1]	LongLife-H Filter [KP2390-1]	Pre-Filter [KP2390-3]	HEPA Filter [KP2390-4]	Filter One-Pak® [KP2390-5]
	Indicator blinks					

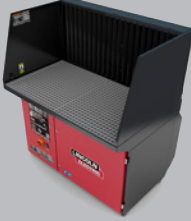
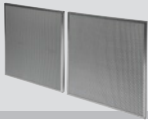
 <p>MOBIFLEX® 200-M Welding Fume Extraction K1653-4 K1653-5 K2497-12</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE) Filter [KP1673-9]	Activated Carbon Filter (optional) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				


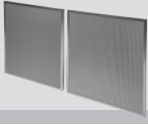
 <p>MOBIFLEX® 400-MS Welding Fume Extraction K1741-1 K1741-2 K2497-4</p>	Front Control Panel	MERV 14 Filter [KP1673-2]	MERV 16 (HE) Filter [KP1673-4]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			




 <p>STATIFLEX® 200-M Weld Fume Extraction Base Unit K1654-4 K1654-5 K1654-6</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE) Filter [KP1673-9]	Activated Carbon Filter (optional) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				

 <p>STATIFLEX® 400-MS Weld Fume Extraction Base Unit K1742-1 K1742-2</p>	Front Control Panel	MERV 14 Filter [KP1673-2]	MERV 16 (HE) Filter [KP1673-4]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

Order replacement filters at weldfumefilters.com

 <p>DOWNFLEX® 100-NF Weld Fume Downdraft Table K2751-9</p>	<p>Suction performance is lower than normal</p>	<p>Spark Arrestor - Set of 2 (optional) (KP2752-12)</p> 			
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 <p>DOWNFLEX® 200-M Weld Fume Downdraft Table K2751-10 K2751-13</p>	<p>Differential pressure exceeds 1700 Pa</p> <p>Gauge points to red</p>	<p>Pre-Spark Arrestor - Set of 2 (KP4052-1)</p> 	<p>Spark Arrestor - Set of 2 (KP2752-12)</p> 	<p>LongLife Filter - Set of 2 (KP2752-13)</p> 	<p>Discharge Filter (KP3551-1)</p> 	<p>HEPA Filter (replacement) (KP2752-14)</p> 
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 <p>DOWNFLEX® 400-MS/A Weld Fume Downdraft Table K2751-3</p>	<p>Unable to obtain pressure below 1500 Pa after 5 cleaning attempts</p> <p>Gauge points to red and alarm buzzer sounds</p>	<p>Pre-Spark Arrestor - Set of 2 (KP4052-1)</p> 	<p>Spark Arrestor - Set of 2 (KP2752-12)</p> 	<p>LongLife Filter - Set of 2 (KP2752-13)</p> 	<p>Discharge Filter (KP3551-1)</p> 	<p>HEPA Filter (replacement) (KP2752-14)</p> 
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 <p>CIRCULATOR® OR STATIFLEX® 6000-MS Central System</p>	<p>Unable to obtain a pressure below 8 in WG or 1600 Pa after several cleaning attempts</p> <p>Indicator blinks and alarm buzzer sounds</p>	<p>MERV 14 Filter - Set of 2 (KP3367-1)</p> 	<p>MERV 16 (HE) Filter - Set of 2 (KP3368-1)</p> 
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 <p>STATIFLEX® FILTER BANK Central System</p>	<p>Unable to obtain a pressure below 1600 Pa after several cleaning attempts</p> <p>Indicator light on cleaning control box</p>	<p>MERV 11 Filter (KP3370-1)</p> 	<p>MERV 16 (HE) Filter (KP3369-1)</p> 	<p>MERV 16 (HE) Filter (KP3370-2)</p> 	<p>MERV 16 [PTFE] Filter (KP3370-3)</p> 
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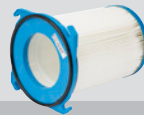


**X-TRACTOR®
1GC**
Portable Welding Fume
Extractor Unit
K652-1
K652-2

Replace after several
cleaning cycles
(cleaning device is
manually operated)

Suction performance
is lower than normal

Filter
(KP2069-1)

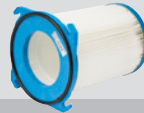


**X-TRACTOR®
3A**
Weld Fume Extractor
K3965-1
K3965-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter
(KP2069-1)



**X-TRACTOR®
5A**
Weld Fume Extractor
K3966-1
K3966-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter
(KP2061-1)



**X-TRACTOR®
8A**
Weld Fume Extractor
K3967-1
K3967-2

Replace after several
cleaning cycles

Suction performance
is lower than normal

Filter
(KP3984-1)



Order replacement filters at weldfumefilters.com

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

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