









|   |                                     | A M P S |   |     |   |    |    |    |      |    |    |    |     |     |     |      |     |      |      |      |      |     |      |     |     |
|---|-------------------------------------|---------|---|-----|---|----|----|----|------|----|----|----|-----|-----|-----|------|-----|------|------|------|------|-----|------|-----|-----|
|   |                                     | 0.5     | 1 | 2.5 | 5 | 10 | 15 | 20 | 30   | 40 | 60 | 80 | 100 | 125 | 150 | 175  | 200 | 225  | 250  | 275  | 300  | 350 | 400  | 450 | 500 |
|   | Stick                               | Grey    |   |     |   |    |    |    | 9    | 10 | 11 |    |     | 12  |     |      |     | 13   |      |      | Grey |     |      |     |     |
|   | Mild Steel Mig with Argon           | Grey    |   |     |   |    |    |    |      |    |    |    | 10  | 11  |     | 12   |     |      |      | 13   |      |     | Grey |     |     |
|   | Mild steel Mig with CO <sub>2</sub> | Grey    |   |     |   |    |    |    |      | 10 | 11 |    | 12  | 13  |     |      |     | Grey |      |      |      |     |      |     |     |
|   | Aluminum Mig                        | Grey    |   |     |   |    |    |    |      |    |    |    | 10  | 11  |     | 12   |     | 13   |      | Grey |      |     |      |     |     |
|  | Tig                                 | Grey    |   |     |   | 9  | 10 | 11 |      |    | 12 |    | 13  |     |     | Grey |     |      |      |      |      |     |      |     |     |
|   | FCAW                                | Grey    |   |     |   |    |    |    |      |    |    |    |     | 10  |     | 11   | 12  | 13   | Grey |      |      |     |      |     |     |
|  | Plasma Cutting                      | Grey    |   |     |   |    |    |    |      |    |    | 11 |     |     | 12  |      |     | 13   |      |      | Grey |     |      |     |     |
|  | Plasma Welding                      | 4       | 5 | 6   | 7 | 8  | 9  | 10 | Grey |    |    |    |     |     |     |      |     |      |      |      |      |     |      |     |     |