

LIMITED WARRANTY

STATEMENT OF LIMITED WARRANTY

The Lincoln Electric Company (Lincoln) warrants to the end user (purchaser) of all new welding and cutting equipment, electrode and flux (collectively called the "Goods") that it will be free of defects in workmanship and material.

This warranty is void if Lincoln or its Authorized Service Facility finds that the equipment has been subjected to improper installation, improper care or abnormal operations.

WARRANTY PERIOD ⁽¹⁾ ⁽²⁾ ⁽³⁾

Lincoln will assume both the parts and labor expense of correcting defects during the full warranty period. All warranty periods date from the date of purchase to the original end user or from the date of manufacture if the original invoice cannot be provided and are as follows:

7 Years

- Main power rectifiers on all large non-inverter low frequency (50 and 60 Hz) type welders. (CV's, DC's - 250 amps and over - R3R's and TM's)

3 Years

- All Lincoln welding machines, wirefeeders and plasma cutting machines unless listed below.

2 Years

- Power Arc 4000, Power Arc 5000, Pro-Cut 25, Weldanpower 125, Ultrashade Helmets

1 Year

- AC-100
Invertec V100-S, Invertec V130-S, Invertec V200-T
Handy MIG 101, Handy Core 100
- All water coolers (internal or external models)
- All stick electrode, welding wire and flux.
- Arc welding and cutting robots and robotic controllers
- All Environmental Systems equipment, including portable units, central units and accessories. (Does not include consumable items listed under 30 day warranty.)
- All welding and cutting accessories including wire feed modules, undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets, replacement parts, and Magnum products. (Does not include expendable parts and guns/torches listed under 90 and 30 day warranties)
- All "PRO TORCH" TIG torches.
- All plasma cutting torches.

90 Days

- All gun and cable assemblies and spool guns.

30 Days

- All consumable items that may be used with the environmental systems described above. This includes hoses, filters, belts and hose adapters.
- Expendable Parts - Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.

CONDITIONS OF WARRANTY

TO OBTAIN WARRANTY COVERAGE:

The purchaser must contact Lincoln or Lincoln's Authorized Service Facility about any defect claimed under Lincoln's warranty.

Determination of warranty on welding and cutting equipment will be made by Lincoln or Lincoln's Authorized Service Facility.

WARRANTY REPAIR:

If Lincoln or Lincoln's Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

At Lincoln's request, the purchaser must return, to Lincoln or its Authorized Service Facility, any "Goods" claimed defective under Lincoln's warranty.

FREIGHT COSTS:

The purchaser is responsible for shipment to and from the Lincoln Authorized Service Facility.

WARRANTY LIMITATIONS

Lincoln will not accept responsibility or liability for repairs made outside of a Lincoln Authorized Service Facility.

Lincoln's liability under this warranty shall not exceed the cost of correcting the defect of the Lincoln product.

Lincoln will not be liable for incidental or consequential damages (such as loss of business, etc.) caused by the defect or the time involved to correct the defect.

This written warranty is the only express warranty provided by Lincoln with respect to its products. Warranties implied by law such as the warranty of merchantability are limited to the duration of this limited warranty for the equipment involved.

This warranty gives the purchaser specific legal rights. The purchaser may also have other rights which vary from state to state.

⁽¹⁾ Equipment manufactured for the Lincoln Electric Company is subject to the warranty period of the original manufacturer.

⁽²⁾ All engines and engine accessories are warranted by the engine or engine accessory manufacturer and are not covered by this warranty.

⁽³⁾ SAE400 WELD N' AIR compressor is warranted by the compressor manufacturer and not covered by this warranty.