ROTAMATIC
Roller beds range
**Options and accessories**

- Speed regulation 1%
- Encoder
- Anti-creep function

**Medium-duty roller beds**

2 to 30 tons

- Single powered roller for small unbalance work piece or double powered roller for significant unbalance
- Roller distance adjusting by screw (except ST 2 adjustment by step)
- Peripheral speed from 12 to 120 cm/min

<table>
<thead>
<tr>
<th>Load in kg (drive + idler)</th>
<th>Shell diameter (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ST 2</td>
<td>2,000</td>
</tr>
<tr>
<td></td>
<td>30 to 2,500</td>
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<tr>
<td>ST 6</td>
<td>6,000</td>
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<tr>
<td></td>
<td>300 to 3,500</td>
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<tr>
<td>ST 15</td>
<td>15,000</td>
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<tr>
<td></td>
<td>300 to 4,000</td>
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<tr>
<td>ST 30</td>
<td>30,000</td>
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<tr>
<td></td>
<td>350 to 4,500</td>
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</tbody>
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**Fit-up roller beds**

30 to 500 tons

- Adjustable height of rollers for assembly of vessels
- Roller movement made by manual or hydraulic pump

Versatile range of roller beds for the handling of circular pieces such as pipes, tubes, vessels or containers during welding operations, and to ensure continuous production and reliable performance.
These equipments can be integrated with our column and boom range:
- Kit auto to synchronize movement and welding
- Remote pendant
- Digital speed display
- Excellent quality of polyurethane rollers

Heavy-duty roller beds
30 to 500 tons
- Peripherical speed from 10 to 200 cm/min according to the model
- Double powered rollers

Self aligning roller beds
5 to 500 tons
- 4 rollers per section offer automatic adjustment for different diameters
- Peripherical speed from 10 to 200 cm/min according to the model
- Double powered rollers
CUSTOMER ASSISTANCE POLICY

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