

# GENUINE FILTER REPLACEMENT

**STEP 1** Select your machine






**STEP 2** Identify the filter indicator location and the filter status

**STEP 3** Select the appropriate Genuine Filter Replacement

 <p><b>MINIFLEX®</b> Portable Welding Fume Extractor K3972-3 K2497-18</p>	Top Control Panel	Activated Carbon Filter (optional) [KP2389-1]	LongLife-H Filter [KP2390-1]	Pre-Filter [KP2390-3]	HEPA Filter [KP2390-4]	Filter One-Pak® [KP2390-5]
	Indicator blinks					

 <p><b>MOBIFLEX® 200-M</b> Welding Fume Extraction K1653-4 K1653-5 K2497-12</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE, Nano) Filter [KP1673-9]	Activated Carbon Filter (optional and fits over main filter) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				

 <p><b>MOBIFLEX® 400-MS</b> Welding Fume Extraction K1741-1 K1741-2 K2497-4</p>	Front Control Panel	MERV 14 Filter [KP1673-2]	MERV 16 (HE, Nano) Filter [KP1673-10]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

 <p><b>STATIFLEX® 200-M</b> Weld Fume Extraction Base Unit K1654-4 K1654-5 K1654-6</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE, Nano) Filter [KP1673-9]	Activated Carbon Filter (optional and fits over main filter) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				

 <p><b>STATIFLEX® 400-MS</b> Weld Fume Extraction Base Unit K1742-1 K1742-2</p>	Front Control Panel	MERV 14 Filter [KP1673-2]	MERV 16 (HE, Nano) Filter [KP1673-10]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

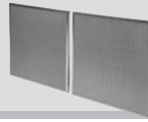
Order replacement filters at [weldfumefilters.com](http://weldfumefilters.com)



**DOWNFLEX®  
100-NF**  
Weld Fume  
Downdraft Table  
K2751-9

Suction performance  
is lower than normal

Spark Arrestor - Set of 2  
(optional) (KP2752-12)



**DOWNFLEX®  
200-M**  
Weld Fume  
Downdraft Table  
K2751-10  
K2751-13  
K2751-14

Differential pressure  
exceeds 1700 Pa

Pre-Spark Arrestor -  
Set of 2  
(KP4052-1)

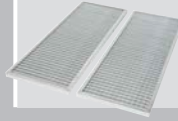
Spark Arrestor -  
Set of 2  
(KP2752-12)

MERV 16 (HE)  
Filter -Set of 2  
(KP2752-16)

Discharge  
Filter  
(KP3551-1)

HEPA Filter  
(replacement)  
(KP2752-14)

Gauge points to red



**DOWNFLEX®  
400-MS/A**  
Weld Fume  
Downdraft Table  
K2751-3

Unable to obtain  
pressure below 1500  
Pa after 5 cleaning  
attempts

Pre-Spark Arrestor -  
Set of 2  
(KP4052-1)

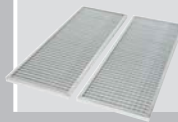
Spark Arrestor -  
Set of 2  
(KP2752-12)

MERV 16 (HE)  
Filter -Set of 2  
(KP2752-16)

Discharge  
Filter  
(KP3551-1)

HEPA Filter  
(replacement)  
(KP2752-14)

Gauge points to red  
and alarm buzzer  
sounds



**CIRCULATOR®  
OR STATIFLEX®  
6000-MS**  
Central System

Unable to obtain a  
pressure below 8 in  
WG or 1600 Pa after  
several cleaning  
attempts

MERV 14 Filter -  
Set of 2  
(KP3367-1)

MERV 16 (HE) Filter -  
Set of 2  
(KP3368-1)

Indicator blinks and  
alarm buzzer sounds



**STATIFLEX®  
FILTER BANK**  
Central System

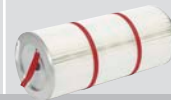
Unable to obtain  
a pressure below  
1600 Pa after several  
cleaning attempts

MERV 11 Filter  
(KP3370-1)

MERV 16 (HE)  
Filter  
(KP3370-2)

MERV 16  
[PTFE] Filter  
(KP3370-3)

Indicator light on  
cleaning control box



Order replacement filters at [weldfumefilters.com](http://weldfumefilters.com)

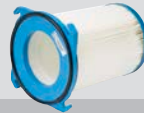


**X-TRACTOR®  
1GC**  
Portable Welding Fume  
Extractor Unit  
K652-1  
K652-2

Replace after several  
cleaning cycles  
(cleaning device is  
manually operated)

Suction performance  
is lower than normal

Filter  
(KP2069-1)

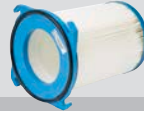


**X-TRACTOR®  
3A**  
Weld Fume Extractor  
K3965-1  
K3965-2

Replace after several  
cleaning cycles

Suction performance  
is lower than normal

Filter  
(KP2069-1)



**X-TRACTOR®  
5A**  
Weld Fume Extractor  
K3966-1  
K3966-2

Replace after several  
cleaning cycles

Suction performance  
is lower than normal

Filter  
(KP2061-1)



**X-TRACTOR®  
8A**  
Weld Fume Extractor  
K3967-1  
K3967-2

Replace after several  
cleaning cycles

Suction performance  
is lower than normal

Filter  
(KP3984-1)



Order replacement filters at [weldfumefilters.com](http://weldfumefilters.com)

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

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