

NEW

LINOX P

308L, 316L & 309L

STAINLESS STEEL STICK ELECTRODES

Rutile all position electrodes

- ▶ Smooth weld bead appearance
- ▶ All positional welding including fixed pipework
- ▶ Minimum spatter
- ▶ High resistance to porosity
- ▶ Good side wall wetting, no undercut
- ▶ Easy slag removal
- ▶ Weldable on AC and DC (+)
- ▶ Also available in **PROTECH™**
VACUUM PACK

**PROVEN, RELIABLE, TIME
& SAVING PACKAGING SOLUTION**



Bending test



No coating breaking or crumbling after bending: the guarantee of quality welds.

Slag removal



Slag easily detachable and smooth bead appearance.

2.5 x 350 mm



16%
more material
per electrode

Linix P are supplied in 350 mm length when major competitors only offer 300 mm: 16% more material per electrode. Less downtime = Higher productivity.

Arc striking



Excellent arc striking & restriking properties.

ORDERING INFORMATION

Electrodes	Diameter x length (mm)	Cardboard box			Protech™		
		Item number	Pcs/pack	Kg/pack	Item number	Pcs/pack	Kg/pack
Linix P 308L	2.0x300	610172	194	2,13	610176	158	1,74
	2.5x350	610173	119	2,38	610177	110	2,20
	3.2x350	610174	82	2,70	610178	70	2,33
	4.0x450	610175	55	3,59	610179	46	3,00
Linix P 316L	2.0x300	610186	195	2,15	610191	159	1,75
	2.5x350	610187	119	2,41	610192	110	2,21
	3.2x350	610188	79	2,70	610193	70	2,35
	4.0x450	610189	55	3,62	610194	46	3,03
	5.0x450	610190	32	3,29	610195	28	2,88
Linix P 309L	2.5x350	610180	119	2,49	610183	110	2,31
	3.2x350	610181	80	2,80	610184	70	2,42
	4.0x450	610182	55	3,76	610185	46	3,15

CLASSIFICATIONS & CHEMICAL COMPOSITIONS

Electrodes	Classifications		Chemical composition % (deposit typical value)						
	AWS A5.4	ISO 3581-A	C	Mn	Si	Cr	Ni	Mo	FN
Linix P 308L	E308L-16	E 19 9 L R 32	0.025	0.8	0.6	19.0	9.5	-	3-10
Linix P 316L	E316L-16	E 19 12 3 L R 32	0.025	0.8	0.6	19.0	12.0	2.5	3-10
Linix P 309L	E309L-16	E 23 12 L R 32	0.025	0.8	0.6	23.5	13.0		8-20

Distributor