

L-60

CLASSIFICATION

AWS A5.17	EL12	A-Nr	1
ISO 14171-A	S1	F-Nr	6
		9606 FM	1

GENERAL DESCRIPTION

A low carbon, low manganese, low silicon general purpose wire
Provides low hardness and is best suited for use with the 700 series of active fluxes

APPROVALS

	GL	TÜV	BV	ABS	LR	DNV	RINA
782		X					
860	X	X					
780		X	X	X	X	X	X
781		X					
761		X					

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si
0.09	0.5	0.06

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	1.6	2.0	2.4	3.2	4.0
15 kg stein basket	X				
25 kg stein basket B415+VCI	X	X	X	X	X
100 kg stein basket B785				X	X
300 kg wooden reel					X
350 kg Speed Feed® Drum		X	X	X	X
400 kg Speed Feed® Drum		X	X	X	X
600 kg Accutrak® Drum		X	X		
1000 kg Accutrak® Drum		X	X	X	X

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All information in this data sheet is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.
Fumes: Safety Data Sheets (SDS) are available on our website.