

LNS 151

CLASSIFICATION

AWS A5.23	EB3R	A-Nr	4	Mat-Nr	1.7339
ISO 24598-A	S Cr Mo2	F-Nr	6		
		9606 FM	3		

GENERAL DESCRIPTION

A 2,5%Cr/1%Mo wire for creep resistant steels such as 10CrMo 9-10

Maximal operating temperature is 600°C

To be used with basic fluxes such as 8500, P240, 888 or MIL800-H

Also usable with active fluxes such as 780, 781, 782 for heat exchanger fillet weld application

APPROVALS

TÜV

780	X
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CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Mo	P	Cr
0.10	0.6	0.12	1.0	<0.010	2.5

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
25 kg stein basket B415+VCI	X	X	X	X
400 kg Speed Feed® Drum				X
1000 kg Accutrak® Drum			X	

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