

LNS 165

CLASSIFICATION

AWS A5.23	ENi5	A-Nr	10
ISO 14171-A	S3 Ni1Mo 0.2	F-Nr	6
		9606 FM	2

GENERAL DESCRIPTION

Nickel and Molybdenum alloyed wire to reach both high yield/ tensile properties and good impact toughness at low temperatures

Optimum results obtained with the multipass technique

APPROVALS

	TÜV	ABS	DNV/GL	LR
P240	X	X	X	X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Mo
0.08	1.4	0.20	1.0	0.2

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0	4.8
25 kg stein basket B415+VCI	X	X	X	X	X
100 kg stein basket B785				X	
400 kg Speed Feed® Drum			X		
1000 kg Accutrak® Drum				X	

LNS 165 rev. C-EN05-27/1/19