

LNS 318

CLASSIFICATION

AWS A5.9/A5.9M : ER318
 ISO 14343-A : S 19 12 3 Nb

GENERAL DESCRIPTION

Stabilized stainless steel wire suitable for 316Ti and similar grades
Recommended with P2007 and P2000 fluxes

APPROVALS

TÜV

P2000	X
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CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Cr	Mo	Nb
0.04	1.7	0.4	11.3	19.5	2.6	0.5

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B450	X	X	X	X

LNS 318: rev. EN 02