

LNS 347

CLASSIFICATION

AWS A5.9	ER347	A-Nr	8	Mat-Nr	1.4551
ISO 14343-A	S 19 9 Nb	F-Nr	6		
		9606 FM	5		

GENERAL DESCRIPTION

Stabilized stainless steel wire suitable for 347, 321 and similar grades
Recommended with P2007 and P2000 fluxes

APPROVALS

TÜV

P2000 X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Cr	Mo	Nb
0.03	1.6	0.4	9.7	19.5	0.1	0.6

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.4	3.2	4.0
25 kg stein basket B415+VCI	X	X	X
300 kg Speed Feed Drum	X		

LNS 347: rev. C-EN04-11/05/16

All information in this data sheet is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.
Fumes: Safety Data Sheets (SDS) are available on our website.