POWER MIG® 256

Processes
MIG, Flux-Cored

Product Number
K3068-1 208/230
K3068-2 230/460/575
K3069-1 208/230 One-Pak®

Input Power
K3068-1 & K3069-1: 208/230/1/60
K3068-2: 230/460/575/1/60

Input Current at Rated Output
56 A @ 208 V /52 A @ 230 V

Rated Output
250A/26V/40% Duty Cycle
Max. Open Circuit Voltage
40V

Amperage Range
30 - 300 A

Wire Feed Speed
50 - 700 IPM (1.3 - 17.7 m/min)

Weight/Dimensions (H x W x D)
220 lbs. (100 kg)
31.8 x 18.9 x 38.8 in.
(808 x 480 x 985 mm)

POWER MIG: The Professional’s Choice™
The POWER MIG® 256 sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work.

FEATURES

› Diamond Core Technology™ – Delivers a forgiving arc, excellent out-of-position arc stability, low spatter and a wide voltage sweet spot at a given wire feed speed for steel, stainless steel or aluminum.

› MAXTRAC® cast aluminum industrial wire drive – Features dual driven rolls, regulated wire feed speed control, brass-to-brass connections and Lincoln’s 100% wire supporting split wire guide system.

› Digital meters - For set up, meters display your preset voltage and wire feed speed. During welding, actual voltage is displayed.

› New! Magnum® PRO gun and cable 15 ft. (4.5 m) - Makes it easy to reach your work.

› Copper Plus™ contact tips - Larger tip diameter and mass improves heat dissipation to increase tip life.

› Add a spool gun – The POWER MIG® 256 is spool gun ready for the premium Magnum PRO 250LX Spool Gun and spool gun capable with the Magnum® SG (requires adapter).

› 115V auxiliary receptacle - (208/230V model only) to power a grinder or other auxiliary equipment in your work area.

› New! Great value-adding features –
  • Coil Claw™ Cable Management system keeps your workstation organized.
  • Convenient top-mounted gun expendables tray.
  • All metal case front.

APPLICATIONS(1)

› Metal Fabrication
› Maintenance and Repair
› Farm/Autobody
› Light Industrial

WHAT’S INCLUDED

K3069-1 One-Pak® Includes:
› POWER MIG® 256 with Magnum® PRO 250L
› Magnum® PRO 250LX Spool Gun (K3570-2)
› Dual Cylinder Mounting Kit (K1702-1)
› Regulator (K586-1)
› Input Cable

(1) The POWER MIG® 256 cannot be powered by an engine-driven welder.
**KEY CONTROLS**

1. Digital meter displays preset wire feed speed.
2. Wire speed control with fine resolution at low settings.
3. Digital meter displays preset voltage setting and actual voltage while welding.
4. Voltage control with fine resolution at low settings.
5. Angled gun connection for improved feedability.

**A CLOSER LOOK**

- **Gun Expendable Parts Compartment**
- **Additional Gas Solenoid – Controls Gas Flow to a Spool Gun**
- **Easy Load Gas Cylinder Platform**
- **Magnum® PRO 250L Gun**
  - With long lasting Copper Plus™ contact tips
- **Easy Load Wire Compartment**
- **Timer Functions**
  - Adds 4-step trigger interlock, spot mode, adjustable run-in speed for smoother arc starting, and adjustable burnback time to minimize wire sticking in puddle.
Included Magnum® PRO 250L Gun

- Rated 250A @ 60% duty cycle with CO₂ shielding gas.
- Ships equipped to feed .035 in. – .045 in. (0.9 – 1.2 mm) wire. The Magnum® PRO 250L is capable of feeding .025 in. – .045 in. (0.6 – 1.2 mm) wire.
- Industrial Grade Construction -
  - High quality copper parts ensure superior electrical contact and heat dissipation.
  - Four trigger leads are standard for fast field repair.
  - Patent-pending Anti-Seize™ tip and diffuser thread design reduces tip and diffuser seizing.

**SPOOL GUN CAPABLE MEDIUM DUTY**

**SPOOL GUN READY HEAVY DUTY**

<table>
<thead>
<tr>
<th></th>
<th>Wire Size</th>
<th>Order Number</th>
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<tbody>
<tr>
<td>Solid</td>
<td>.023-.030 (0.6-0.8)</td>
<td>KP1696-035S</td>
</tr>
<tr>
<td></td>
<td>.035 in. (0.9)</td>
<td>KP1696-035S(1)</td>
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<tr>
<td></td>
<td>.035/.045 combination</td>
<td>KP1696-1</td>
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<tr>
<td></td>
<td>.040 (1.0)</td>
<td>KP1696-2</td>
</tr>
<tr>
<td></td>
<td>.045 (1.2)</td>
<td>KP1696-045S</td>
</tr>
<tr>
<td>Cored</td>
<td>.035 (0.9)</td>
<td>KP1697-035C</td>
</tr>
<tr>
<td></td>
<td>.045 (1.2)</td>
<td>KP1697-045C</td>
</tr>
<tr>
<td>Aluminum</td>
<td>3/64 (1.2)</td>
<td>KP1695-3/64A</td>
</tr>
</tbody>
</table>

(1) Included with POWER MIG® 256.

- 250A, 60% duty cycle.
- .025 - 3/64 in. (0.6-1.2 mm) electrode diameter capability.
- Wire feed speeds from 50-650 ipm (1.2-16.5 m/min.).
- 25 ft. (7.6 m) gun cable length – compare to the competition.
- Adjustable speed control at the handle – allows you to tailor the WFS setting at the gun.
- See E12.22 for expendable parts.
- Order K487-25 spool gun and K2445-1 control cable adapter.

- 280A, 60% mixed gas duty cycle
- .025 - 3/64 in. (0.6-1.2 mm) electrode diameter capability.
- Wire feed speeds up to 800 ipm (20.3 m/min.).
- 25 ft. (7.6 m) gun cable length with 7-pin MS-type connector.
- WFS control for fine adjustment of wire feed speed at the gun.
- Zippered cable jacket is standard.
- See E12.29 for expendable parts.
- Order K3570-2.

**DRIVE ROLL KITS**

**SPOOL GUN CAPABLE MEDIUM DUTY**

**SPOOL GUN READY HEAVY DUTY**

**Improved Spool Gun Operation!**

Set wire feed speed at the gun – see the pre-set wire feed speed displayed on the POWER MIG® 256 meter.

**Faster set-up – No more guessing on wire feed speed!**
RECOMMENDED ACCESSORIES

GENERAL OPTIONS

Dual Cylinder Mounting Kit
Permits side-by-side mounting of two full size gas cylinders. Attaches easily to POWER MIG® undercarriage.
Order K1702-1

Canvas Cover
This red canvas cover is flame retardant, mildew resistant and water repellent. Fits any POWER MIG® machine with or without a gas cylinder in the cylinder rack. Will not fit if spool gun holder or Cable Claw® is attached to the machine.
Order K2276-1

WIRE FEEDER OPTIONS

Magnum® PRO Guns
Choose Magnum® PRO GMAW/FCAW Barrel or Curve™ or fume models or select a K126™ PRO FCAW model.
See publication E12.09

Magnum® Connection Kit
Permits use of Magnum® 200, 300 and 400 gun and cable assemblies.
Order K466-6

PRODUCT SPECIFICATIONS

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Product Number</th>
<th>Input Power</th>
<th>Rated Output Current/Voltage/Duty Cycle</th>
<th>Input Current @ Rated Output</th>
<th>Output Range</th>
<th>H x W x D inches (mm)</th>
<th>Net Weight lbs. (kg)</th>
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</thead>
<tbody>
<tr>
<td>POWER MIG® 256</td>
<td>K3068-1</td>
<td>208/230/1/60</td>
<td>250A/26V/40%</td>
<td>56/52A(1)</td>
<td>30-300 Amps</td>
<td>31.8 x 18.9 x 38.8</td>
<td>(808 x 480 x 985)</td>
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<td>Base Unit</td>
<td>K3068-2</td>
<td>230/460/575/1/60</td>
<td>250A/26V/40%</td>
<td>50/24/19A</td>
<td>30-300 Amps</td>
<td>31.8 x 18.9 x 38.8</td>
<td>(808 x 480 x 985)</td>
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</table>

(1) Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps.
(2) Does not include input cable.
(3) The POWER MIG® 256 cannot be powered by an engine-driven welder

CUSTOMER ASSISTANCE POLICY

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