



10LCD Plus™

BURNY® SHAPE CUTTING CONTROLLER

The 10LCD Plus CNC brings to you the performance of a cutting edge CNC that is built on more than 40 years of experience in the motion control and cutting industries. This CNC is designed for multiple axis cutting machines and features the latest advances in CNC technology on a proven platform engineered to increase productivity, reduce costs and enhance your profitability. Our software provides you with flexibility, ease of use and technologies that put our experience and expertise in your operators' hands, resulting in extremely good cut quality and high productivity.

The 10LCD Plus is an industrial grade PC, designed to operate in factory environments where temperature and humidity extremes, metal dust, RF radiation, vibration, and constant machine movement are commonplace. It is easy to learn, easy to use, and allows multiple control and programming tasks to be completed simultaneously.

With The Burny 8 software, the 10LCD Plus produces extremely precise and repeatable motion control. The results are clear – achieve the highest accuracy and the tightest tolerances – even on the most complicated parts.

The 10LCD Plus can operate any cutting machine and interfaces with virtually all processes including: plasma, oxyfuel and waterjet. The system is backed by our extensive staff of experienced in-house engineers and service technicians.

HARDWARE PLATFORM:

- **Interface:** 15 in. TFT USB Touch Screen
- **Processor:** 2.26GHz Intel® Core™2 Duo Mobile
- **Memory:** 2 GB DDR3 RAM
- **Operating System:** Windows® 8 OS Embedded (fully supported)
- **Storage Space:** 40GB or Larger (SATA) industrial grade solid-state hard drive for robust performance
- **Connectivity Options:** USB, Wireless (standard)
- **Physical Controls:** 8 Direction Keypad, Start, Stop, Go To, Reverse, and Feed Rate Potentiometer (optional)
- **Enclosure:** High Temperature and Humidity, Metal Dust, RF resistant (plasma), vibration/movement. Contain high voltage/high current outputs for plasma, waterjet, oxyfuel and other processes
- **Physical Dimensions (H x W x D):** 14 x 18.3 x 12 in. (356 x 465 x 305 mm)
- **Weight:** 32 lbs (14.5 kg)
- **Input Power Requirement:** 115/230 VAC at 50/60 Hz
- **Operating Environment:** 32 to 122°F (0 to 50°C) 95% humidity (non-condensing)
- **Partial List of Operating Languages:** Swedish, French, Russian, Spanish, Chinese, Italian, Norwegian, German
- **Warranty:** 1 year on controller
- **CE Compliant**



10LCD Plus with Burny 8 Software
 BK1250-100200 10LCD Plus, Standard
 BK1250-100201 10LCD Plus, Open Frame
 BK1250-100202 10LCD Plus, Front Panel Only

STANDARD FEATURES



Improved User Experience

New intuitive graphical user interface features optimized screen to screen navigation; drop down menus, easy access panel for torch height control, Shapes and Job Set up menus.

Fast DXF Conversion

The 10LCD Plus™ accepts direct downloads of CAD/CAM .dxf files, which eliminates the expenses

of third-party post processing software. Furthermore, the 10LCD Plus can automatically assign Lead In/Lead Out positions- or the operator can make these assignments manually.

Go To (Job Interrupt)

Interrupt the current cutting routine to cut a new part, move ahead multiple pierce points, recover from cut loss, recover from power loss, change torch consumables, interrupt a long nest or reverse the cutting path-all quickly done at the touch of a button without losing machine position and without scrapping valuable material.

Quick Plate Alignment

Quickly compensate for a plate that is not aligned properly on the machine. The 10LCD Plus controller rotates the part program for the proper placement on the true plate position. Virtually drops the plate and cuts. This saves material and wasted time moving the plate into the correct cutting position.

Plasma Process Wizard for Advanced Plasma Process Control

Using the wizard to manage on/off controls of the plasma system saves the operator initial repetitive set up time. Factory loaded cut charts or custom cut charts give you the ability to cut like an expert by simplifying the job setup to only a few steps of choosing your material type and material thickness on the CNC. Once selected, send your cut chart data to the plasma system and begin cutting in minutes. Using the process wizard, easily change the torch height control settings to optimize the cut quality.



Main Screen



Job Set Up



Integrated Spirit® II Console



Diagnostics



Integrated Spirit II Console



Monitor Consumables



Integrated Spirit II Console



Shapes Screen

OPERATOR PRODUCTIVITY

Integrated Spirit® II Module

Burny 8 includes an integrated Spirit II plasma console, which bypasses the need for multiple screens and enables the operator to control the plasma cutting process via a single controller and a single user interface.

True Multitasking Environment

Increases operator productivity by performing many different tasks within the Burny 8 environment. Load a new part program, create or edit a part program, choose a new part program from the shape library, create or edit a program nest, check production messages, fill out productivity sheets or monitor consumables life-all at the same time and all while the machine is cutting.

Expandable Shape Library

Commonly used standard shapes can be designed right at the control. Touch the screen to input the required dimensions and follow a simple logical prompting process. A dynamic display draws the shape, which reduces guesswork. Now even complex shapes can be made consistently and accurately.

Consumable Statistics Screen

Monitor and track consumable usage in order to maximize consumable life and torch life. The system will notify the operator when a consumable change is required. In addition, cut quality and part accuracy can be held to the highest levels.

UltraNest™ (optional)

Take advantage of our newly designed "on-board" true shape embedded nesting program to further reduce individual part cost and improve plate utilization. This nesting module offers the machine operator a Wizard-based interface along with an integrated CAD editor that makes nesting on the controller easier and more efficient than competitive controllers.

UltraNest Remnant Module (optional)

Reduce remnant inventory by giving your operator the ability to trace remnants via the CNC and nest parts into partially used plates.

Programmable Laser Offset for Fast part Alignment

Easy to Configure Mappable I/O

On-Screen context based operator manual

Multi-language support

RELIABLE

- Designed and built for harsh industrial environments
- Quick System Recovery
- Internal air cooling with complete cabinet seal to protect electronics from metal dust
- Job Interrupt and Power Loss Cut Recovery
- Solid State Hard Drive

OTHER ADVANCED FEATURES

- Networking via Wireless or Fiber
- Remote Diagnostics
- 10-minute Quick System Recovery
- Programmable Laser Offset for Fast Part Alignment
- Load other 3rd party program/application software
- Easy to Configure with Mappable I/O



The 10 LCD Plus control platform comes ready to optimize hole cutting with minimal operator intervention when using our latest UltraSharp™ hole cutting technology. We achieve this capability by offering a completely integrated platform consisting of our CNC/Height Control/Software and Plasma System that offers a reliable and single sourced cutting solution.

Our 40 years of shape cutting experience helps us produce the industry's most consistent hole quality for mild steel and stainless steel at various thicknesses.

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CUSTOMER ASSISTANCE POLICY

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UNITED STATES

4130 Carolina Commerce Parkway
Ladson, SC 29456
Toll Free: +1.800.321.8072
International Calls: +1.843.695.4000
Fax: 843.795.8931
Email: LECSSales@lincolnelectric.com

EUROPE

(Europe, Africa, Middle East, Australia, New Zealand)
Lincoln Electric Deutschland
ZNL der Lincoln Smitweld B.V., Nijmegen
Werkstrasse 5
64732 Bad Koenig, Germany
P: +49-6063-57721-0
F: +49-6063-57721-35

ASIA PACIFIC

Phone: +65 98189670
Fax: +65 65661173

INDIA

(India, Sri Lanka, Bangladesh, Nepal, Bhutan & Maldives)
Lincoln Electric Company (India) Private Limited
Plot No P40, Central Avenue,
Domestic Tariff Area,
Mahindra World City, Mahindra World City
Post Office
Chengalpattu, Kancheepuram District
Tamil Nadu 603 002, India
Tel: +91 44 47 424 999
Fax: +91 44 47 424 888

www.lincolnelectric.com

Designed and manufactured in the U.S.A. To experience the ease of use and advanced features available in our software, contact our local sales representative for a demo version.