SMOKE DETECTOR

The smoke detector is to be installed in the filter outlet duct. When detecting smoke, it delivers a signal to the Guardian Control™ fire detection panel to activate the fire suppression system.

The smoke detector features a venturi air sampling system. The smoke detector is activated when light scattering levels in the duct are reduced (also called Tyndall effect).

APPLICATIONS:

The smoke detector is part of Lincoln Electric’s GUARDIAN™ fire safety solutions for fume control systems and is recommended for applications with an increased fire risk, such as:

• Robotic welding of oily welded or stamped products
• Manual welding of oily products
• Cutting tables
• Schools/Other areas with risk of cigarette butts

SPECIFICATIONS:

• Physical Dimensions and Properties:
  • Housing Dimensions (H x W x D):
    11 x 6.5 x 3.3 in (279 x 165 x 83 mm)
  • Housing Material: HDPE (base)/PET (cover)
  • Sensor Type: Hochiki ALG-EN

• Technical Data:
  • Operating Range:
    24 V AC/DC +15%/–15%
  • Rated Current: 10 mA and 20 mA
  • Relay Outputs: Potential-free
  • Alarm Relay Locked: 25 mA and 60 mA
  • Protection Class: IP 54

• Ambient Condition:
  • Operating Temperature:
    Minimum: -4°F (-20°C)
    Nominal: 68°F (20°C)
    Maximum: 104°F (40°C)
  • Relative Humidity: 95% max. (non-condensing)
**SMOKE DETECTOR**
GUARDIAN™ Fire Safety Solutions for Fume Control Systems

**FEATURES/INDICATORS**

A. Opening for Test Spray
   [Test spray is included]

B. Status LED’s
   - Red LED - Sensor is 100% contaminated. A 100% contaminated sensor will lead to a reduced sensibility but not to a fire alarm.
   - Yellow LED - Sensor is 75% contaminated
   - Green LED - Sensor is in operation

C. Patented Multi-Chamber Air Measuring Tube

D. Alarm Delay (30 seconds) - The smoke detector enters into alarm mode when it has detected smoke for more than 30 seconds continuously. The alarm delay prevents activation of the smoke detector caused by fluctuations in filter efficiency.

**WORLD-CLASS WELD FUME CONTROL EXPERTISE**
Our technical sales team is trained and knowledgeable about the methodology of substation, isolation, and ventilation. As a key partner, with a wealth of experience and knowledge of welding, welding fume and welding fume removal, we can assist you to identify the right weld fume control solution for your application. Lincoln Electric has a global network of facilities and people to provide quick response and personalized attention, no matter where your welding operations are located.

**SUPPORT & TRAINING PROGRAMS**
We offer support materials, training tools, free seminars and courses to enhance your welding and cutting safety program.

Our service and support programs are designed to meet your needs. For on-going preventive maintenance and support, our team can train your staff, conduct evaluations or audits and deliver the services you need to stay productive and effective.

**VALUABLE CUSTOM SOLUTIONS**
The Lincoln Electric weld fume control team understands and recognizes that each welding application is unique with its own set of variables; one equipment and consumable solution does not fit every application. Our team will engineer a system to efficiently and effectively remove welding fume and particulate from your metalworking operations.

Contact us today!

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**ORDER INFORMATION**

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Product Number</th>
<th>Aluminum Air Sampling Tube with Rubber Bushing in. (mm)</th>
<th>Suitable Duct Diameter in. (mm)</th>
<th>Weight lb. (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Smoke Detector 5K1 T600</td>
<td>S29287-55</td>
<td>23.6 (600)</td>
<td>&lt;25 (630)</td>
<td>4.4 (2.0)</td>
</tr>
<tr>
<td>Smoke Detector 5K1 T1500</td>
<td>S29287-56</td>
<td>59.1 (1500)</td>
<td>&gt;=25 (630)</td>
<td>5.5 (2.5)</td>
</tr>
</tbody>
</table>

**APPROVALS/CERTIFICATES**

- Tested according to VdS EN54:
  - Part 7 (2003/38)
  - (loose detector only)

- RoHS Compliant

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure levels should be checked using a validated personal sampler. For certain types of welding, the operation of the equipment is necessary to prevent fires and explosions. This equipment is designed and manufactured to comply with the applicable international standards and regulations. It is not intended for use in hospitals or other medical facilities.

**CUSTOM ASSISTANCE POLICY**

The business of The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Lincoln Electric has a global network of facilities and people to provide quick response and personalized attention, no matter where your welding operations are located.

Contact us today!

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**Contact Information**

- **UNITED STATES**
  - 22221 St. Clair Avenue
  - Cleveland, Ohio  •  44117-2522
  - Phone: +1.888.995.3678

- **CANADA**
  - 939 Gana Court
  - Mississauga, Ontario  •  L5S  1N9
  - Phone: +1.905.565.5600

- **MEXICO**
  - Calzada Azcapotzalco-La Villa 869
  - Industrial Vallejo, Mexico DF  •  CP 02330
  - Phone: +52.55.5065.0330

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**World-Class Weld Fume Control**

- Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

- Subject to Change - This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.

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**Web Resources**

- www.lincolnelectric.com/automated-solutions

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