**Step 1: Select your machine**

- **X-TRACTOR® MINI**
  - Portable Welding Fume Extractor
  - K3972-3
  - K2497-18
  - Top Control Panel
  - Indicator blinks

- **MOBIFLEX® 200-M**
  - Welding Fume Extraction
  - K1653-4
  - K1653-5
  - K2497-12

- **MOBIFLEX® 400-MS**
  - Welding Fume Extraction
  - K1741-3
  - K1741-4
  - K2497-14

- **STATIFLEX® 200-M**
  - Weld Fume Extraction Base Unit
  - K1654-4
  - K1654-5
  - K1654-6

**Step 2: Identify the filter indicator location and the filter status**

- **X-TRACTOR® MINI**
  - Activated Carbon Filter (optional)
  - LongLife-H Filter (KP2390-1)
  - Pre-Filter (KP2390-3)
  - HEPA Filter (KP2390-4)
  - Filter One-Pak® (KP2390-5)

- **MOBIFLEX® 200-M**
  - MERV Filter (KP1673-1)
  - MERV 16 (HE, Nano) Filter (KP1673-9)
  - Activated Carbon Filter (optional and fits over main filter) (KP1852-1)
  - Pre-Filter (KP1673-5)

- **MOBIFLEX® 400-MS**
  - Unable to obtain pressure below 1500 Pa after several cleaning attempts
  - Indicator blinks
  - MERV 14 Filter (KP1673-2)
  - MERV 16 (HE, Nano) Filter (KP1673-10)
  - Pre-Filter (KP1673-6)

- **STATIFLEX® 200-M**
  - MERV 14 Filter (KP1673-1)
  - MERV 16 (HE, Nano) Filter (KP1673-9)
  - Activated Carbon Filter (optional and fits over main filter) (KP1852-1)
  - Pre-Filter (KP1673-5)

**Step 3: Select the appropriate Genuine Filter Replacement**

Order replacement filters at weldfumefilters.com
<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Indicator Light</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOWNFLEX® 100-NF</td>
<td>Weld Fume Downdraft Table</td>
<td></td>
<td>Suction performance is lower than normal,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Spark Arrestor - Set of 2 (optional)</td>
</tr>
<tr>
<td>DOWNFLEX® 200-M</td>
<td>Weld Fume Downdraft Table</td>
<td></td>
<td>Differential pressure exceeds 1700 Pa,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Gauge points to red</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>Pre-Spark Arrestor - Set of 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Spark Arrestor - Set of 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>MERV 16 [HE] Filter - Set of 2</td>
</tr>
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<td></td>
<td></td>
<td></td>
<td>Discharge Filter</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>HEPA Filter (optional)</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>Plasma Cutting Prefilter</td>
</tr>
<tr>
<td>DOWNFLEX® 400-MS/A</td>
<td>Weld Fume Downdraft Table</td>
<td></td>
<td>Unable to obtain pressure below 1700 Pa,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Gauge points to red</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Indicator blinks and alarm buzzer sounds</td>
</tr>
<tr>
<td>CIRCULATOR® OR STATIFLEX® 6000-MS</td>
<td>Central System</td>
<td></td>
<td>Unable to obtain pressure below 8 in WG or 2000 Pa,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Indicator light blinks and alarm buzzer sounds</td>
</tr>
<tr>
<td>STATIFLEX® FILTER BANK OR STATIFLEX® COMPLETE</td>
<td>Central System</td>
<td></td>
<td>Unable to obtain pressure below 1700 Pa,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Indicator light on cleaning control box</td>
</tr>
<tr>
<td>PRISM®</td>
<td>Central System</td>
<td></td>
<td>Unable to obtain pressure below 1700 Pa,</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Indicator light on control panel.</td>
</tr>
</tbody>
</table>

*For DownFlex tables equipped with optional HEPA Filter Kit (K2752-1)
*For DownFlex tables equipped with optional Plasma Cutting Grid (K2752-2)

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