



Invertec V350

Weld Set Reference: Z093301V

Steel			Aluminum 4043			General	
Procedure	Gas Type	Wire Size	Procedure	Gas Type	Wire Size	Procedure	Gas Type
Pulse	Argon Mix	.030	Pulse	Argon	.035	Stick/TIG/Gouge	
Pulse	Argon Mix	.035	Pulse on Pulse	Argon	.035	Stick Soft	
Pulse	Argon Mix	.045	Pulse	Argon	3/64	Stick Crisp	
Pulse	Argon Mix	.052	Pulse on Pulse	Argon	3/64	TIG	Argon
			Pulse	Argon	1/16	Gouging	
			Pulse on Pulse	Argon	1/16		
Stainless			Aluminum 5356			Wire Welding	
Pulse	He Ar CO ₂	.030	Pulse	Argon	.035	CV MIG	Gas Shielded
Pulse	Argon Mix	.030	Pulse on Pulse	Argon	.035	Power mode	Gas Shielded
Pulse	He Ar CO ₂	.035	Pulse	Argon	3/64	Flux Cored	Self Shielded
Pulse	Argon Mix	.035	Pulse on Pulse	Argon	3/64	Flux Cored	Gas Shielded
Pulse	He Ar CO ₂	.045	Pulse	Argon	1/16		
Pulse	Argon Mix	.045	Pulse on Pulse	Argon	1/16		
Metal Core			Nickel Alloy				
Pulse	Argon Mix	.045	Pulse	Ar He	.035		
Pulse	Argon Mix	.052	Pulse	Ar He	.045		



THE WELDING EXPERTS

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4/17/2009